



d ₁ h11	d ₂	d ₃ Round workpiece	d ₄ H7	d ₅	e +0,2	l ₁ max.	l ₂	l ₃	A/F	Max. tightening torque in Nm	Code no. Mounting tool
8	M 4	6 ... 10	8	M 2,5	$\frac{d_5}{2} + 2,8$	22	8	4	3	2,9	GN 928.1-3
10	M 5	10 ... 15	10	M 3	$\frac{d_5}{2} + 3,3$	30	10	5	4	6	GN 928.1-4
12	M 6	15 ... 20	12	M 4	$\frac{d_5}{2} + 3,5$	36	12	6	5	10	GN 928.1-5
16	M 8	20 ... 30	16	M 5	$\frac{d_5}{2} + 4$	48	16	8	6	25	GN 928.1-6
20	M 10	30 ... 40	20	M 6	$\frac{d_5}{2} + 4,8$	60	20	10	8	46	GN 928.1-8
25	M 12	40 ... 60	25	M 8	$\frac{d_5}{2} + 5,6$	72	25	12	10	82	GN 928.1-10
30	M 16	60 ... 125	30	M 10	$\frac{d_5}{2} + 7,9$	85	30	16	14	206	GN 928.1-14

Specification

- Steel —
 - Blackened
 - Socket cap screw DIN 912
Zinc plated, blue passivated
- Stainless steel AISI 303 **NI**
 - Socket cap screw DIN 912
Stainless steel
- ISO Fundamental Tolerances → Page 2151
- Stainless Steel Characteristics → Page QVX
- RoHS

Accessory

- Mounting tools GN 928.1
(Code no. see table)



Information

With the shaft clamping unit „trueround“ GN 928, round workpieces from 6 to 125 mm can be rapidly, accurately and economically clamped.

The threaded hole d₅ can be used for attaching a jig or fixture or a fixing screw for holding the clamping unit in an axial position during an assembly operation.

How to order (Steel)

GN 928-16

1 d₁

How to order (Stainless steel)

GN 928-8-NI

1 d₁

2 Material