



### Assembly instructions

The assembly of the oil level indicators GN 650 is very simple and economical. You need two drillings  $\varnothing 10,5$  and/or  $\varnothing 12,5$  mm in the distance  $l_1$  in the container wall. The oil level indicator can also be installed directly i.e. without nut, if the container wall has a fitting thread.

All individual parts necessary for the assembly are provided: Hexagon nuts, O-rings and serrated lock washers for safe guard. For perfect sealing by the O-rings the screws should not be too strongly tightened (max. 12 Nm). Recommended roughness of the sealing surface  $RA = 3 \mu m$ .

