Ball joint heads DIN ISO 12240-4 / DIN ISO 12240-1, Series K

Technical information





Ball joint heads

Steel version

Type N

Housing steel, zinc plated Pairings Internal ring steel, hardened Bearing socket brass

lubrication possible.

Type **W**

Housing steel, zinc plated
Pairings
Internal ring steel, hardened
Bearing socket steel, zinc plated
with PTFE-insert
self lubricated.

Features of general use:

For general use, and in particular for continuously changing thrst and shock loads ind radial and axial plane.

For general use, especially for application under dynamic operating conditions.

Load bearing capacitiy than Type **N**.

Stainless Steel version

Type **NH**Housing Stainless Steel
Pairings
Internal ring, hardened,
hard chrome plated
Bearing socket bronze

lubrication possible.

Type WH
Housing Stainless Steel
Pairings
Internal ring steel, hardened
Bearing socket bronze, with PTFE-insert
self lubricated.

Type **WK**Housing Stainless Steel
Pairings
Internal ring Stainless Steel, hardened
Bearing socket Stainless Steel,
with PTFE-insert
self lubricated.

As Type **N** for use in c

for use in corrosion endangered area.

As Type W

for use in corrosion endangered area.

As Type W

for use in areas where the highest degree of corrosion resistance is of paramount importance. Such as for instance in the food industry.

Bearing play

with

female thread

Bearing play refers to the amount of play by which the internal ring inside a bearing socket without lubrication can be moved either a radial or an axial plane.

Types N, NH lubrication possible		Types W, WH, WK	Types W, WH, WK self lubricated	
d ₁ Bore internal ring	Radial bearing play	d ₁ Bore internal ring	Radial bearing play	Axial bearing play
5 10	0,005 0,035	5 10	0,005 0,030	2 to 3 times radial play
12 20	0,010 0,040	12 18	0,005 0,035	
22 30	0,010 0,050	20 30	0,005 0,055	

Load applied to obtain the measured results: 100 N at room temperature.

Ball joints

without

housing

threaded bolt

Lubrication

Ball joint heads of type **N** (lubrication possible) require regular lubrication. On delivery the ball joint heads are not lubricated. The initial lubrication takes place when installed. Within the temperature range of -20 °C to +125 °C, a multipurose grease proved to be adequate. Under extreme conditions a high quality grease such as for instance Gleitmo 805 K should be used. Ball joint heads of the type **W** (self lubricated) **must never be lubricated**. The internal ring moves on a PTFE-insert of the bearing socket.