## GN817.1 Assembly Instructions and Properties

Electrical Properties of the Sensor

| Electrical Properties of          |   |                         |
|-----------------------------------|---|-------------------------|
| Output function                   | 2x normally open (NO)                   | ]                       |
| Output type                       | 2x PNP                                  | _ <del>-4  -</del> 1 L+ |
| Supply voltage                    | 12 - 30 V DC                            | → - 2 Q1                |
| Continuous current I <sub>a</sub> | ≤ 100 mA                                | → - 4 Q2/C              |
|                                   |   | į į                     |
|                                   |   | 3 M                     |
| Connection type                   | 4-pole connector M8x1,                  |                         |
| Plug (S)                          | freely rotating with knurled screw      |                         |
|                                   | connection                              |                         |
|                                   |   | $\sqrt{3}$              |
|                                   |   |                         |
| Ductaction tone                   | m c7                                    |                         |
| Protection type                   | IP 67                                   |                         |
| Power consumption                 | ≤ 15 mA                                 |                         |
| Voltage drop                      | ≤ 2.2 V                                 |                         |
| Protection class                  | III                                     |                         |
| Temperature range                 | -20 °C +75 °C                           |                         |
| Shock and vibration resistance    | 30 g, 11 ms / 10 55 Hz, 1 mm            |                         |
| EMC                               | According to EN 60947-5-2               |                         |
| Reverse polarity protection       | Yes                                     |                         |
| Short-circuit protection          | Yes                                     |                         |
| Activation impulse suppression    | Yes                                     |                         |
| Communication interface           | IO-Link (V1.0)                          |                         |
|                                   | Cycle time 2.3 ms                       |                         |
|                                   | Process data length 2 bits              |                         |
|                                   | Process data structure:                 |                         |
|                                   | Bit 0 = Switching signal Q <sub>1</sub> |                         |
|                                   | Bit $1 = Switching signal Q_2$          |                         |
|                                   | Bit 27 = Empty                          |                         |
| Approvals, conformity             |   | <b>IO-Link</b> inside   |
| declarations                      |   | incide                  |
|                                   |   | iliside                 |

## **Pneumatic Properties**

| Operating pressure | 4 - 6 bar                             |
|--------------------|---------------------------------------|
| operating pressure | 7 - 0 041                             |
|                    |                                       |
| Operating medium   | Filtered, dried air, unoiled or oiled |
|                    |                                       |
|                    |                                       |
| Temperature range  | -20 °C +80 °C                         |

Assembly Instructions
The radial position of the sensor cable can be freely determined when installing the sensor clip.

## Installation steps:

- 1. Insert the sensor into the sensor clip from the side.
- 2. Tighten the hexagon socket screw of the sensor.
- 3. Clip the sensor clip into the ring groove of the indexing plunger and then adjust the position by turning, if necessary.
- 4. During commissioning, teach the sensor to the end positions via the operating element or IO-Link in accordance with the operating instructions supplied with the sensor.

