

Indexing plungers

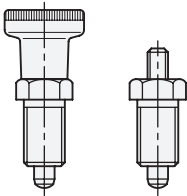
Range



GN 617

GN 617 ... NI

Indexing plungers
without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 5 / 5 ... Ø 10 / 10

Dimensions / Assembly

M 10 x 1 ... M 20 x 1,5

Material / Finish

- Steel version:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance GN 617: H7 / GN 617 ... NI: H8

The plastic or Stainless Steel knob is not removable.

The Plunger is very stable, it features the identical diameter over the whole length. So it counters the risk of breakage at the knob.

The type with threaded rod is for applications where a special knob is required or the operation of the indexing plunger is not carried out manually.

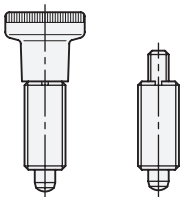
With the use of distance bushes GN 609 / GN 609.5
→ Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 613

GN 613 ... NI

Indexing plungers
without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 5 / 5 ... Ø 10 / 10

Dimensions / Assembly

M 10 x 1 ... M 20 x 1,5

Material / Finish

- Steel version:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance GN 613: H7 / GN 613 ... NI: H8

The plastic or Stainless Steel knob is not removable.

The Plunger is very stable, it features the identical diameter over the whole length. So it counters the risk of breakage at the knob.

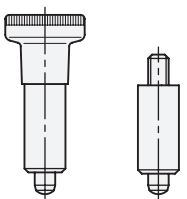
This version corresponds to GN 617, but without the hexagon collar.

The type with threaded rod is for applications where a special knob is required or the operation of the indexing plunger is not carried out manually.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 618

Indexing plungers
without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 5 / 5 ... Ø 8 / 8

Dimensions / Assembly

Ø 12 h9 ... Ø 18 h9

Material / Finish

- Steel
weldable,
Body blackened,
Plunger hardened

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: G7

The plastic knob is not removable.

This version corresponds to GN 613 (with thread). They are required where the installation is done by welding, glueing or clamping.

The type with threaded rod is for applications where a special knob is required or the operation of the indexing plunger is not carried out manually.

Indexing plungers

Range



2.1

2.2

2.3

2.4

2.5

2.6

2.7

2.8

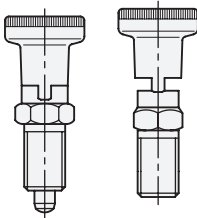
2.9



GN 617.1

GN 617.1 ... NI

Indexing plungers
with rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 5 / 5 ... Ø 10 / 10

Dimensions / Assembly

M10 x 1 ... M 20 x 1,5

Material / Finish

- Steel version:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance GN 617.1: H7 / GN 617.1 ... NI: H8

The Plastic or Stainless Steel knob is not removable.

The Plunger is very stable, it features the identical diameter over the whole length. So it counters the risk of breakage at the knob.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

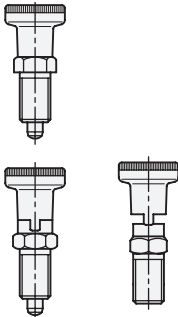
With the use of distance bushes GN 609 / GN 609.5 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 617.2 ... ST

GN 617.2 ... NI

Indexing plungers
with and without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 5 / 5 ... Ø 10 / 10

Dimensions / Assembly

M 10 x 1 ... M 20 x 1,5

Material / Finish

- Body **plastic**
Plunger **ST**,
Steel hardened
- Body **plastic**
Plunger **NI**,
Stainless Steel AISI 303

Other features

Plunger tolerance: -0,10 / -0,15

Bore tolerance: 0 / -0,08

The body and the lock nut of indexing plungers GN 617.2 is made of high-tensile plastic. The dimensions correspond to GN 617 / GN 617.1.

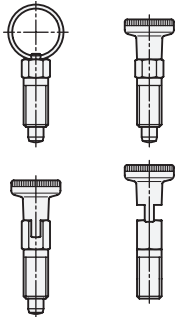
The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

With the use of distance bushes GN 609 / GN 609.5 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

GN 717 ... ST

GN 717 ... NI

Indexing plungers
with and without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 3 / 3,5 ... Ø 8 / 8

Dimensions / Assembly

M 6 x ... M 12
M 6 x 0,75 ... M 16 x 1,5

Material / Finish

- Steel version **ST**:
Body zinc plated,
Plunger
Stainless Steel AISI 303
- Version **NI**:
Body and Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: 0 / -0,05

Bore tolerance: +0,03 / +0,08

Indexing plungers GN 717 are known for its small dimensions and reasonably priced. They are available with standard or fine thread.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

With the use of distance bushes GN 609 / GN 609.5 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

Indexing plungers

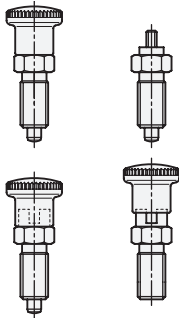
Range



GN 817

GN 817 ... NI

Indexing plungers
with and without rest
position → Page XYZ



Ø Plunger / Stroke

Ø 4 / 4 ... Ø 12 / 15

Dimensions / Assembly

M 8 x 1 ... M 20 x 1,5

Material / Finish

- Steel version:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303,
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance GN 817: H7 / GN 817 ... NI: H8

Indexing plungers GN 817 are a further development based on GN 617 and GN 617.1: • two strokes / plunger-Ø • considerably reduced dimensions for the types with rest position and for plunger-Ø 10 • Locking mechanism integrated in the knob (DBP).

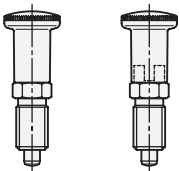
The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°. The type with threaded rod is for applications where a special knob is required or the operation of the indexing plunger is not carried out manually.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 817.2

GN 817.2 ... NI

Indexing plungers
with and without rest
position
→ Page XYZ



Ø Plunger / Stroke

Ø 4 / 4 ... Ø 12 / 15

Dimensions / Assembly

M 8 x 1 ... M 20 x 1,5

Material / Finish

- Steel version:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303,
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

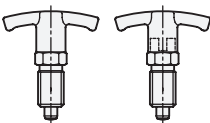
Bore tolerance GN 817.2: H7 / GN 817.2 ... NI: H8

Indexing plungers GN 817.2 correspond to GN 817, but they have a longer knob.

GN 817.4

GN 817.4 ... NI

Indexing plungers
with and without rest
position
→ Page XYZ



Ø Plunger / Stroke

Ø 4 / 4 ... Ø 12 / 15

Dimensions / Assembly

M 8 x 1 ... M 20 x 1,5

Material / Finish

- Steel version:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303,
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance GN 817.4: H7 / GN 817.4 ... NI: H8

Indexing plungers GN 817.4 correspond to GN 817. Instead of the round knob they have a T-handle (plastic).

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

Indexing plungers

Range



2.1

2.2

2.3

2.4

2.5

2.6

2.7

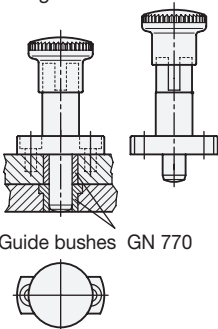
2.8

2.9



GN 817.3

Indexing plungers
with and without rest
position
→ Page XYZ



Guide bushes GN 770

Ø Plunger / Stroke

Ø 8 / 10 and Ø 10 / 12

Dimensions / Assembly

Socket head cap screw M 5

Material / Finish

- Steel
Body blackened
Plunger hardened

Other features

Plunger tolerance: h7

Bore tolerance of Positioning bushings: F7

The Plastic knob is not removable.

Indexing plungers GN 817.3 have been designed to achive precision indexing with the help of positioning bushings DIN 179 → Page xx.

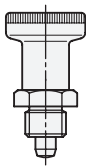
The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

Indexing plungers GN 817.3 with rest position have the thrust spring and locking mechanism integrated in the knob. For this reason a perfect operation is always guaranteed.

GN 607 ... ST

GN 607 ... NI

Indexing plungers
without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

M 12 x 1,5 and M 16 x 1,5

Material / Finish

- Steel version **ST**:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303,
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: H7

The Plastic knob is not removable.

The thrust spring of the indexing plunger GN 607 is integrated with the knob which has led to a reduced overall height.

With the use of distance bushes GN 609 / GN 609.5 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

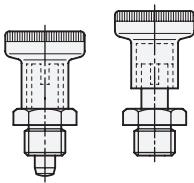
A reasonably priced alternative to indexing plungers GN 607 are mini indexing plungers GN 822.6 / GN 822.7 → Page XYZ.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 607.1 ... ST

GN 607.1 ... NI

Indexing plungers
with rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

M 12 x 1,5 and M 16 x 1,5

Material / Finish

- Steel version **ST**:
Body blackened,
Plunger hardened
- Version **NI**:
Stainless Steel AISI 303,
Plunger
chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: H7

The Plastic knob is not removable.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

The thrust spring and locking mechanism of the indexing plunger GN 607.1 are integrated with the knob. For this reason a perfect operation is always guaranteed. This also leads to a reduced overall height.

With the use of distance bushes GN 609 / GN 609.5 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Indexing plungers

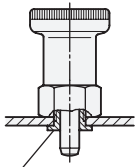
Range



GN 607.2

Indexing plungers
without rest position

→ Page XYZ



Hexagon nut

Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 7,5

Dimensions / Assembly

Ø 10 and Ø 12

These are the bore-Ø to fit the indexing plungers, they are locked with the hexagon nut.

Material / Finish

- Steel
- Body zinc plated,
- Plunger
- Stainless Steel AISI 303
- chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: G7

The Plastic knob is not removable.

Indexing plungers GN 607.2 have been designed for use in thin walled sheet metal parts.

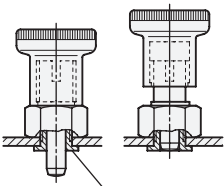
Due to their design, the accuracy of positioning them is lower than with GN 607.

The thrust spring of GN 607.2 is integrated with the knob which has led to a reduced overall height.

GN 607.3

Indexing plungers
with rest position

→ Page XYZ



Hexagon nut

Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 7,5

Dimensions / Assembly

Ø 10 and Ø 12

These are the bore-Ø to fit the indexing plungers, they are locked with the hexagon nut.

Material / Finish

- Steel
- Body zinc plated,
- Plunger
- Stainless Steel AISI 303
- chemically nickel plated

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: G7

The Plastic knob is not removable.

Indexing plungers GN 607.3 have been designed for use in thin walled sheet metal parts. Due to their design, the accuracy of positioning them is lower than with GN 607.1.

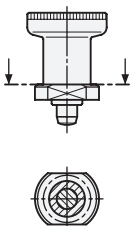
The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°. The thrust spring and locking mechanism of the indexing plunger GN 607.3 are integrated with the knob. For this reason a perfect operation is always guaranteed. This also leads to a reduced overall height.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 607.4

Indexing plungers
for welding
without rest position

→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

for welding

Material / Finish

- Steel
- weldable
- Body blackened
- Plunger hardened

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: +0,05 / +0,15

The plastic knob is driven on **after** the welding process and not removable.

The thrust spring of the indexing plunger GN 607.4 is integrated with the knob which has led to a reduced overall height.

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

Indexing plungers

Range



2.1

2.2

2.3

2.4

2.5

2.6

2.7

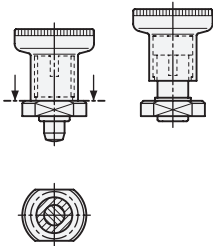
2.8

2.9

2.10

GN 607.5

Indexing plungers
for welding
with rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

for welding

Material / Finish

- Steel
weldable
Body blackened
Plunger hardened

Other features

Plunger tolerance: -0,02 / -0,04
Bore tolerance: +0,05 / +0,15

The plastic knob is driven on **after** the welding process and not removable.

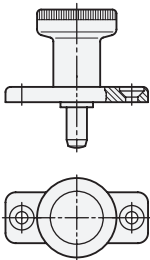
The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

The thrust spring and locking mechanism of the indexing plunger GN 607.5 are integrated with the knob. For this reason a perfect operation is always guaranteed. This also leads to a reduced overall height.

GN 608

GN 608.5

Indexing plungers
without rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

Countersunk screws
M 4 and M 5

Material / Finish

- Body Zinc die casting
zinc plated
- GN 608:
Plunger Steel
hardened
- GN 608.5:
Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: -0,02 / -0,04
Bore tolerance: H7

The plastic knob is not removable.

Worth mentioning about these indexing plungers GN 608 is the mounting with two countersunk screws.

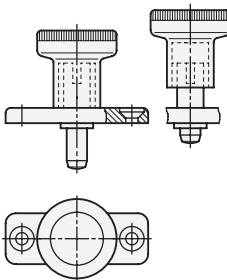
The thrust spring of the indexing plunger GN 608 is integrated with the knob which has led to a reduced overall height.

A reasonably priced alternative to indexing plungers GN 608 / GN 608.5 are mini indexing plungers GN 822.6 / GN 822.7 → Page XYZ.

GN 608.1

GN 608.6

Indexing plungers
with rest position
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

Countersunk screws
M 4 and M 5

Material / Finish

- Body Zinc die casting
zinc plated
- GN 608.1:
Plunger Steel
hardened
- GN 608.6:
Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: -0,02 / -0,04
Bore tolerance: H7

The plastic knob is not removable.

Worth mentioning about these indexing plungers GN 608.1 is the mounting with two countersunk screws.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°. The thrust spring and locking mechanism of the indexing plunger GN 608.1 are integrated with the knob. For this reason a perfect operation is always guaranteed. This also leads to a reduced overall height.

A reasonably priced alternative to GN 608.1 / GN 608.6 are mini indexing plungers GN 822.6 / GN 822.7 → Page XYZ.

Indexing plungers

Range

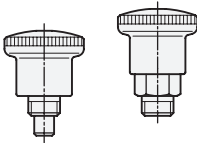


GN 822 ... ST GN 822 ... NI

Mini indexing plungers
with and without rest
position

Covered indexing
mechanism

→ Page XYZ



Ø Plunger / Stroke

Ø 4 / 5 ... Ø 7 / 7

Dimensions / Assembly

M 8 x 0,75 ... M 10 x 1

Material / Finish

- Steel version **ST**:
Body zinc plated,
Plunger
Stainless Steel AISI 303
- Version **NI**:
Body and Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: -0,06

Bore tolerance: +0,05 / +0,1

The plastic knob is not removable.

Mini indexing plungers GN 822 are known for its small dimensions.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 30°.

The overall height of the version with rest position is identical to the height of the version without rest position.

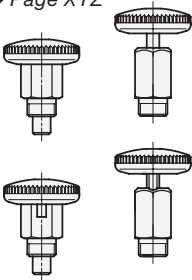
Distance bushes GN 609 / GN 609.5 → Page XYZ

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 822.1 ... ST GN 822.1 ... NI

Mini indexing plungers
with and without rest
position, open indexing
mechanism

→ Page XYZ



Ø Plunger / Stroke

Ø 4 / 5 ... Ø 7 / 7

Dimensions / Assembly

M 8 x 0,75 ... M 10 x 1

Material / Finish

- Steel version **ST**:
Body zinc plated,
Plunger
Stainless Steel AISI 303
- Stainless Steel version **NI**:
Body and Plunger
Stainless Steel
German Material AISI 303

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: +0,05 / +0,1

The plastic knob is not removable.

Mini indexing plungers GN 822.1 are known for its small dimensions.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 30°.

The overall height of the version with rest position is identical to the height of the version without rest position.

Distance bushes GN 609 / GN 609.5 → Page XYZ

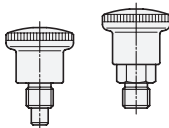
Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

GN 822.6 GN 822.7

Mini indexing plungers
with and without rest
position

Covered indexing
mechanism

→ Page XYZ



Ø Plunger / Stroke

Ø 4 / 5 ... Ø 10 / 10

Dimensions / Assembly

M 8 x ... M 16

M 8 x 1 ... M 16 x 1,5

Werkstoff / Oberfläche

- GN 822.6:
Body steel zinc plated,
Plunger
Stainless Steel AISI 303
- GN 822.7:
Body and Plunger
Stainless Steel
German Material AISI 303

Other features

Plunger tolerance: h9

Bore tolerance: +0,03 / +0,08

The plastic knob is not removable.

Mini indexing plungers GN 822.6 / GN 822.7 are known for its small dimensions.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 30°.

The overall height of the version with rest position is identical to the height of the version without rest position.

Distance bushes GN 609 / GN 609.5 → Page XYZ

Flat hexagonal nuts GN 909 / GN 909.5 → Page XYZ

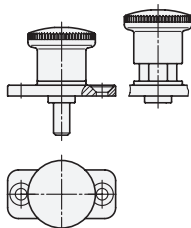
Indexing plungers

Range



GN 822.8

Mini indexing plungers
with and without rest
position
Covered indexing
mechanism
→ Page XYZ



Ø Plunger / Stroke

Ø 4 / 5 und Ø 10 / 10

Dimensions / Assembly

Socket head cap screws
M 4 and M 5

Material / Finish

- Body
Zinc die casting,
corrosion-resistant
via nano®-coating
- Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: h9
Bore tolerance : +0,03 / +0,08

The plastic knob is not removable.

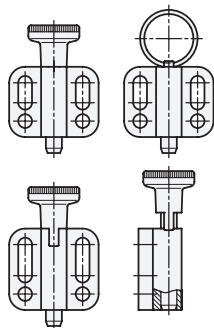
Mini indexing plungers GN 822.8 are known for its small dimensions.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 30°.

The overall height of the version with rest position is identical to the height of the version without rest position.

GN 417

Indexing plungers
with and without rest
position → Page XYZ



Ø Plunger / Stroke

Ø 4 / 4 ... Ø 8 / 8

Dimensions / Assembly

Socket head cap screws
M 3, M 4, M 5

Material / Finish

- Body
Zinc die casting,
plastic coated
black
- Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: h9
Bore tolerance : +0,03 / +0,08

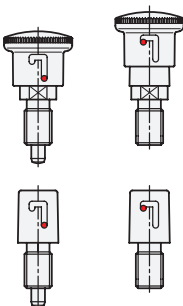
The plastic knob is not removable.

The screwing range is chosen in such a way that washers ISO 7092 can be used.

The type with rest position is used when the plunger has to stay in its retracted position. To activate this, the knob is retracted and rotated by 90°.

GN 816

Locking plungers
Plunger in standard
position protruded
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 8 and Ø 8 / 10

Dimensions / Assembly

M 12 x 1,5 and M 16 x 1,5

Material / Finish

- Body
Steel zinc plated,
- Plunger
Stainless Steel AISI 303



Other features

Plunger tolerance: 0 / -0,05
Bore tolerance: -0,03 / +0,05

The Plastic knob is not removable.

Locking plungers GN 816 feature the following safety functions:

- In indexing position they are secured against accidental operation (rotating).
- In the version with key a special key is required to move the plunger.

With the use of distance bushes GN 609 / GN 609.5
→ Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 → Page XYZ

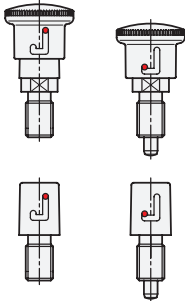
Indexing plungers

Range



GN 816.1

Locking plungers
Plunger in standard
position retracted
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 8 and Ø 8 / 10

Dimensions / Assembly

M 12 x 1,5 and M 16 x 1,5

Material / Finish

- Body
Steel, zinc plated
- Plunger
Stainless Steel AISI 303



Other features

Plunger tolerance: 0 / -0,05
Bore tolerance: -0,03 / +0,05

The Plastic knob is not removable.

Locking plungers GN 816.1 feature the following safety functions:

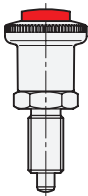
- In indexing position they are secured against accidental operation (rotating).
- In the version with key a special key is required to move the plunger.

With the use of distance bushes GN 609 / GN 609.5
→ Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 → Page XYZ

GN 414

Safety indexing
plungers
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 ... Ø 10 / 12

Dimensions / Assembly

M 12 x 1,5 and M 16 x 1,5

Material / Finish

- Steel,
Body blackened,
Plunger hardened

Other features

Plunger tolerance: -0,02 / -0,04
Bore tolerance: H7

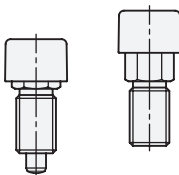
Safety indexing plungers GN 414 are secured against accidental operation of the plunger. It is locked in one or both end positions and can be unlocked only with the red safety push button.

With the use of distance bushes GN 609 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 → Page XYZ

GN 514

Locking plungers
with PUSH - PUSH
locking mechanism
→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 6 and Ø 8 / 8

Dimensions / Assembly

M 12 x 1,5 and M 16 x 1,5

Material / Finish

- Steel
nitrided,
blackened

Other features

Plunger tolerance: -0,02 / -0,04
Bore tolerance: H7

The indexing pin in the locking plungers GN 514 is moved via a so-called cardioid mechanism. This mechanism means that the indexing pin is both extended and retracted alone by pressing the operating button

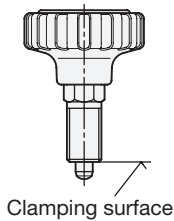
With the use of distance bushes GN 609 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 → Page XYZ

GN 7336.7

Clamping knobs with indexing plunger

→ Page XYZ



Ø Plunger / Stroke

Ø 5 / 5 ... Ø 8 / 8

Dimensions / Assembly

M 10 x 1 ... M 16 x 1,5

Material / Finish

- Body
Steel, zinc plated
- Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: G7

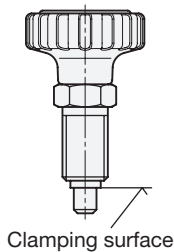
Knurled knob Plastic.

Clamping knobs with indexing plunger GN 7336.7 are used for positioning, securing and clamping adjusting elements at the same time.

GN 7336.8

Clamping indexing plungers

→ Page XYZ



Ø Plunger / Stroke

Ø 6 / 9 and Ø 8 / 9

Dimensions / Assembly

M 16 x 1,5

Material / Finish

- Body
Steel, zinc plated
- Plunger
Stainless Steel AISI 303

Other features

Plunger tolerance: -0,02 / -0,04

Bore tolerance: G7

Knurled knob Plastic.

Clamping indexing GN 7336.8 plungers are an advanced development of the GN 7336.7 clamping knobs with indexing plunger. They are used for positioning, securing and clamping adjusting elements at the same time.

This configuration ensures that the indexing pin cannot be pulled from the indexing bore by turning the knurled knob, but only be deliberately pulling the handle (safety function).

With the use of distance bushes GN 609 → Page XYZ the length of the protruding plunger can be adjusted to the thread length required.

Flat hexagonal nuts GN 909 → Page XYZ