



Installation sequence

1. Install the handwheel to the spindle and fix it with the grub screw or keyway/countersunk washer.
2. Turn the spindle to the starting point (0-position).
3. Move position indicator „by hand“ to the 0-position before mounting it.
4. Install the position indicator into the recess of the hub and fix it with a screw.
Do not apply unnecessarily excessive torque to avoid deformation of the housing!
5. Rotate the handwheel and ascertain that the starting point of the spindle is aligned with the 0-position of the two pointers (GN 000.8) respectively pointer.
Should that not be the case, the screw has to be loosened and the position indicator adjusted. Tighten the screw again.