

AISI Standard	301	303	304	304Cu
German Material No.	1.4310	1.4305	1.4301	1.4567
DIN / EN-Number	EN 10088-3	EN 10088-3	EN 10088-3	EN 10088-3
Symbol	X 10 CrNi 18-8	X 8 CrNiS 18-9	X 5 CrNi 18-10	X 3 CrNiCu 18-9-4
Alloying components %	C ≤ 0,05 ... 0,15 Mo ≤ 0,8 Cr 16,0 ... 19,0 Ni 6,0 ... 9,5	C ≤ 0,10 S ≤ 0,15 ... 0,35 Cr 17,0 ... 19,0 Ni 8,0 ... 10,0	C ≤ 0,07 Cr 17,5 ... 19,5 Ni 8,0 ... 10,5	C ≤ 0,04 Cr 17,0 ... 19,0 Ni 8,5 ... 10,5 Cu 3,0 ... 4,0
Minimum tensile strength R <sub>m</sub> in N/mm <sup>2</sup>	500 ... 750	500 ... 700	500 ... 700	450 ... 650
Yield strength R <sub>p0,2</sub> in N/mm <sup>2</sup>	≥ 195	≥ 190	≥ 190	≥ 175
Machinability	poor	very good	medium	medium ... good
Forgeability	good	poor	good	good
Weldability	excellent	poor	excellent	good
Special characteristics	antimagnetic, austenitic structure usable as spring steel up to 300 °C	antimagnetic, austenitic structure	antimagnetic, austenitic structure suitable for low temperatures, can be used up to 700 °C	antimagnetic, austenitic structure suitable for cold forming
Corrosion resistance	good  however, sensitive to intercrystalline corrosion	medium  due to the sulphur content reservations in environments which contain acids and chlorides	good  resistant to corrosion, in the natural environment: water, rural and urban atmospheres without significant chloride or acid concentrations, in food areas and in agricultural food areas	good  resistant to corrosion in the natural environment: water, rural and urban atmospheres without significant acid concentrations, in food areas and in agricultural food areas.
Main areas of application	Springs for temperatures up to 300 °C, Tools (knives), Plates for vehicle construction, Chemical and food industry	Vehicle construction, Electronics, Decorative purposes (Kitchen equipment), Machine construction	Food industry, Agriculture, Chemical industry, Vehicle construction, Construction industry, Machine construction, Decorative purposes (Kitchen equipment)	Food industry, Agriculture, Chemical industry, Machine construction, Shipbuilding, Electronics, Screw industry

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AISI Standard	316	316 Precision casting	316 Precision casting	316L (bar steel)
German Material No.	1.4401 (A4)	1.4405	1.4408	1.4404
DIN / EN-Number	EN 10088-3	EN 10213-4	EN 10213-4	EN 10088-3
Symbol	X 5 CrNiMo 17-12-2	GX 4CrNiMo16-5-1	GX 5 CrNiMo 19-11-2	X 2 CrNiMo 17-12-2
Alloying components %	C ≤ 0,07 Cr 16,5 ... 18,5 Ni 10,0 ... 13,0 Mo 2,0 ... 2,5	C ≤ 0,06 Cr 15,0 ... 17,0 Ni 4,0 ... 6,0	C ≤ 0,07 Cr 18,0 ... 20,0 Ni 9,0 ... 12,0 Mo 2,0 ... 2,5	C ≤ 0,03 Cr 16,5 ... 18,5 Ni 10,5 ... 13,0 Mo 2,0 ... 2,5
Minimum tensile strength R <sub>m</sub> in N/mm <sup>2</sup>	500 ... 700	760	440 ... 650	500 ... 700
Yield strength R <sub>p0,2</sub> in N/mm <sup>2</sup>	≥ 200	≥ 540	≥ 185	≥ 200
Machinability	medium	poor ... medium	medium	medium
Forgeability	good	–	-	good
Weldability	good	good	good	excellent
Special characteristics	antimagnetic, austenitic structure suitable for low temperatures, can be used up to 600 °C	magnetic, martensitic structure	antimagnetic, austenitic structure	antimagnetic, austenitic structure suitable for low temperatures, can be used up to 700 °C
Corrosion resistance	very good  significantly higher than AISI 304 in natural environmental mediums and moderate chlorine and salt concentra- tions, however not resistant to ocean water	medium  resistant to corrosion, reservations apply particularly in the case of environments with exposure to acid and salt	very good  acid-resistant	very good  significantly higher than AISI 304 in natural environmental mediums and moderate chlorine and salt concentra- tions, however not resistant to ocean water
Main areas of application	Chemical industry, Food industry, Machine construction, Building industry	Pumps, Valves, Parts for hydropower engineering	Food industry, Chemical industry, Fittings, Pumps, Machine construction	Vehicle construction, Chemical industry, Food industry, Medical / pharmaceutical industry, Building industry

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AISI Standard	316LHC Sintered Material	316Ti	431	440C
German Material No.	1.4404	1.4571	1.4057	1.4125
DIN / EN-Number	Sint C40	EN 10088-3	EN 10088-3	EN 10088-3
Symbol	X 2 CrNiMo 17-13-2	X 6 CrNiMoTi 17-12-2	X 17 CrNi 16-2	X 105 CrMo 17
Alloying components %	C ≤ 0,08 Mo 2,0 ... 4,0 Cr 16,0 ... 19,0 Ni 10,0 ... 14,0	C ≤ 0,08 Mn ≤ 2,0 Cr 16,5 ... 18,5 Ni 10,5 ... 13,5 Mo 2,0 ... 2,5 Ti ≤ 5xC max. 0,7	C ≤ 0,12 ... 0,22 Cr 15,0 ... 17,0 Ni 1,5 ... 2,5	C ≤ 0,95 ... 1,2 Cr 16,0 ... 18,0
Minimum tensile strength R <sub>m</sub> in N/mm <sup>2</sup>	330	500 ... 700	800 ... 950	750 ... 1500
Yield strength R <sub>p0,2</sub> in N/mm <sup>2</sup>	≥ 250	≥ 175	≥ 600	-
Machinability	-	medium ... poor	poor	poor ... medium
Forgeability	-	medium	medium	-
Weldability	-	good	good	poor
Special characteristics	antimagnetic structure	antimagnetic, austenitic structure suitable for low temperatures can be used up to 700 °C, high stability even at high temperatures	magnetic, martensitic structure for elements with high stability, can be used up to 400 °C	magnetic, martensitic structure, thoroughly heat treatable, high wear resistance
Corrosion resistance	medium  by virtue of its coarser porosity the corrosion resistance is in general reduced as compared with stainless steel, reservations especially in acid and salty environment	very good  comparable with 316L	good  however, sensitive to intercrystalline corrosion	medium  freshwater, oil, gasoline, alcohol, dairy products
Main areas of application	Paint, oil, soap and textile industry, Electronics, Decorative purposes (Kitchen equipment)	Equipment and pipeline construction, Chemical industry, Food industry, Medical / pharmaceutical industry, Shipbuilding	Vehicle construction, Chemical industry, Aviation, Machine construction, Food industry	Blades, Surgical cutting instruments, Ball bearings, Valves

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AISI Standard	630	CF-8 Precision casting
German Material No.	1.4542	1.4308
DIN / EN-Number	EN 10088-3	EN 10213-4
Symbol	X 5 CrNiCuNb 16-4	GX 5CrNi 19-10
Alloying components %	C ≤ 0,07 Cr 15,0 ... 17,0 Ni 3,0 ... 5,0 Cu 3,0 ... 5,0 Nb min. 5xC ... 0,45	C ≤ 0,07 Cr 18,0 ... 20,0 Ni 8,0 ... 11,0
Minimum tensile strength R <sub>m</sub> in N/mm <sup>2</sup>	800 ... 1200	440 ... 640
Yield strength R <sub>p0,2</sub> in N/mm <sup>2</sup>	500 ... 1000	≥ 175
Machinability	poor ... medium	medium
Forgeability	good	–
Weldability	good	good
Special characteristics	magnetic, martensitic structure suitable for low temperatures, can be used up to 450 °C	antimagnetic, austenitic structure
Corrosion resistance	good  comparable with AISI 304, insensitive to inter- granular corrosion	good  largely comparable with AISI 304
Main areas of application	Shipbuilding, Food industry, Construction engineering, Automotive industry, Chemical industry, Plant construction	Food industry, Beverage industry, Packaging industry, Fittings, Pumps, Agitators

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