## **ROLL**

## PLEASE DESCRIBE YOUR APPLICATION

MODEL DIAMETER SHAPE OF BEND	☐ 01 = ROLLA ☐ Ø15 ☐ Ø25 ☐ Ø40	□ 02 = ROLLB □ 0 □ Ø50 □ Ø65 □ Ø75	3 = ROLLC  Ø100
Shape = TD ANGLE BEND	Shape = TE OPENED BEND	Shape = TI NORMAL BEND	Shape = TA BEND WITH SHORT EDGE
Shape = TB BEND WITH WIDE RADIUS	Shape = TH OPENED "Z" BEND	Shape = TC DOUBLE BEND	Shape = TG DOUBLE OPENED "Z" BEND
Shape= TF "Z" BEND	Shape = TL CRUSHED BEND		
	S P Q	M	
BLANK HOLDER  NOTE  EXPECTED YEARLY PRODUCTION  THICKNESS S  TYPE OF MATERIAL  HARDNESS N/mm²  TYPE OF BEND  LENGTH N  ANGULATION G  HEIGHT M  WIDTH P  WIDTH Q  RADIUS R		] NO	
ATTACH TECHNICAL DRAWING OF THE BEND  FOR SPARE PARTS INDICATE THE PROJECT NUMBER MARKED ON THE PRODUCT.  BERGER TOOLS LTD			

ORDER EXAMPLE

Ø DIAMETER Ø50 MODEL A SHAPE of BEND TF LENGTH 500 Unit B1 & B2 Chaucer Business Park Watery Lane, Kemsing, Kent, TN15 6QY T: +44 (0) 1732 763377 E: sales@berger-tools.co.uk W: www.berger-tools.co.uk

FOR SPARE PARTS INDICATE THE PROJECT NUMBER MARKED ON THE PRODUCT.