



Construction and assembly instruction

These snap locks can be used to latch a door, but not to clamp it.

This is why it is important to position the locking distance A (door + frame width) with great accuracy and precision.

For snap locks GN 315, the locking distance can be set continuously via the setting sleeve adjustable via a precision thread. This makes installation a great deal easier.

For installation, set a bore diameter in the door as shown in the outline drawing opposite.

The snap lock is pushed through the bore diameter from the front and mounted from the back with a hexagon nut.

The **installation bore diameter** in the door leaf is usually generated by punching or laser machining in series production.

For small series and steel sheets below 2 mm thickness, the GN 123 sheet metal punches are the tool of choice.

The installation bore diameter can also be set by drilling / milling as shown in the outline drawings opposite.

